

Dear Michigan Alumni and Friends,

Join us on this action packed, fun filled & historical adventure to the Wild West featuring 6 Nights at one hotel in Rapid City, South Dakota. The highlights are numerous starting with the incredible Mount Rushmore National Memorial which is centered around a sculpture carved into the granite face of Mount Rushmore in the Black Hills in Keystone, SD. Mount Rushmore was selected because it has the advantage of facing southeast for maximum sun exposure. Here see the awesome sculptures of Washington, Jefferson, Roosevelt and Lincoln. Then visit Crazy Horse Memorial, still in progress, a giant mountainside sculpture of the famous Indian Chief astride his pony. Custer State Park is famous as a wildlife preserve featuring a herd of 1,500 free roaming buffalo where you will experience a thrilling Buffalo Jeep Safari in search of some of the herd.

Visit Devil's Tower National Monument in Wyoming and historic Deadwood, SD, the 1876 rough and tumble gold camp & gambling town where Wild West legends were made like Wild Bill Hickok and Calamity Jane. Enjoy a visit to The Mammoth Site, a working paleontological site and museum containing the largest concentration of Columbian and Woolly mammoths ever found in their primary context (where they died). Explore Badlands National Park containing spectacular examples of weathering, erosion, fantastic ridges, cliffs and canyons of variegated color.

Enjoy a trip back in time on an authentic narrow-gauge railroad dating back to the Black Hills Gold Rush. The Journey Museum traces the geology of the Black Hills and tells the story of the people who inhabited these lands. Enjoy dinner at the K-Bar S Lodge nestled in the beautiful Black Hills followed by Mt. Rushmore at Night to experience this American treasure illuminated in a whole new light to conclude your legendary tour.

Please review the itinerary details and count the extras. With roundtrip airfare included, we hope you can join us and agree this is an amazing trip.

Cheers,

Rachele Conley-Neu
Michigan Alumni Travel



M ALUMNI TRAVEL
200 Fletcher Street
Ann Arbor, MI 48109-1007

IMPORTANT CONDITIONS/NOTES
Itinerary and hotels are subject to change.

AIR NOTE
Air Schedules may not be available until Final Trip Documentation is received. Air seats are assigned by the airline and sometimes not assigned until the day of travel. Air seat changes can only be attempted upon receipt of e-tickets and Final Trip Documentation at which time availability may be limited. If specific seat assignments or airline choice is extremely important to your reservation, we recommend you book land only and make your own air reservations. Please make this adjustment to land only/own air at time of your reservation.

ALUMNI ASSOCIATION'S DISCLAIMER
The Association is not the Tour Operator. The Association is not responsible for changes of flight times, fare changes, dishonor of airline, hotel or car-rental reservations, delays, losses, injuries, inconveniences, cessation of operations, airline or tour operator bankruptcies, acts of God, or any other event beyond our control. The Association acts only as an independent contractor and not as a principal, agent or joint venture for the airline, hotel, car-rental company, cruise line and/or tour operator named in brochure. As a result, the Association is not responsible for their acts or omissions. The Association acts only as agent for the participants with respect to travel services, and it shall not be responsible for changes of flight times, fare changes, dishonor of airline, hotel or other reservations, injury, damage, loss of baggage, accidents or for the acts or defaults of any person or entity engaged in conveying participants or in carrying out other arrangements of the tour. Further, the Association shall not be responsible for losses or additional expenses of the participant due to sickness, weather, strike, civil unrest, acts of terrorism, quarantine, acts of God, or other causes beyond its control. The Association shall not be responsible for alteration in the itinerary as deemed necessary for carrying out the tour and the right is reserved to substitute hotels of similar quality. The right is further reserved to cancel and tour prior to departure, in which case the entire payment may be refunded without further obligation on its part. The right is also reserved to decline to accept or to retain any person as a member of the tour should such person's health, actions or general deportment impede the operation of the tour or the rights or welfare of the other participants. No refund will be made for the unused portion of any tour. Applicants for participation on this tour accept in full all of the conditions set forth above.

TRAVEL & PROTECTION
Travel insurance is optional, but highly recommended. Please call the Alumni Travel Team at 855-764-0064 or email alumnitravel@umich.edu

****NO RISK DEPOSIT - NO CHANGE FEES**
Deposits payments for any bookings made for this tour are fully refundable until 180 days prior to departure, should your plans change inside of 180 days you can use the full value (Future Travel Credit**) of your deposit on a different program as long as you change plans or let us know prior to the Final Payment Due Date.
**FTC's are valid for 12 mos from dep date & non-transferable.

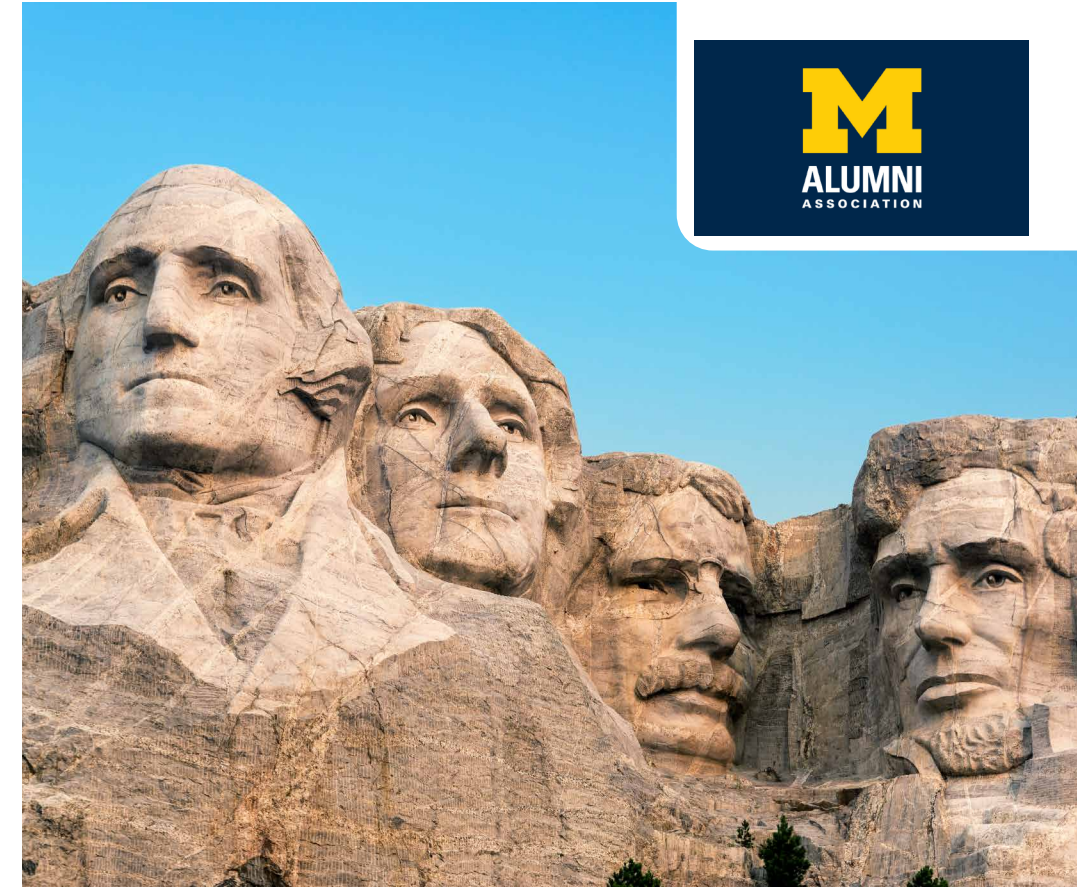
CANCELLATION FEES**
Cancellations are subject to the following per person fees:
- Cancel more than 180 days prior to departure: Full Refund
- Cancel 179-90 days prior to departure: Deposit is Retained**
- Cancel 89-60 days prior to departure: 25% of total price
- Cancel 59-30 days prior to departure: 50% of total price
- Cancel 29-15 days prior to departure: 75% of total price
- Cancel 14 days or less prior to departure/no shows: No refunds
**Future Travel Credit issued for Deposit value

RESPONSIBILITY
Premier World Tours LLC dba Premier World Discovery (hereafter PWD), whose vouchers are used by respective agents for the passenger in all matters pertaining to hotel accommodations, sightseeing, tours and transportation, hold themselves free of responsibility for any damages occasioned from any cause whatsoever. PWD will not be responsible for any damages or inconvenience caused by late arrivals, departures and change of schedule or other conditions nor will they be responsible for any act, omission, or event during the time the passenger is not on board their conveyance. The passage contract in use by the airline concerned, when issued, shall constitute the sole contract between the airline and the purchaser of this tour/cruise, and/or passenger. PWD does not hold any responsibility for the conduct of any of its members, hotel, motorcoach, cruise line, train, airline or other personnel. PWD reserves the right to decline to accept or retain any person as a member of a tour/cruise at its discretion. PWD &/or its Tour Director retain the right to require any participant to withdraw from a tour/cruise at any time, if determined to be in the best interests of health, safety & general welfare of the tour/cruise group or of the individual participant. Arbitration - (We agree, any and all disputes concerning this contract or any other material concerning the trip, or the trip itself must be resolved exclusively pursuant to binding arbitration in the state of California, pursuant to the then current rules of the American Arbitration Association. Payment of the deposit for this tour/cruise constitutes acceptance of these terms and conditions. CST #2048841-40

ACTIVE USTOA
United States Tour Operators Association
\$1 MILLION TRAVELERS ASSISTANCE PROGRAM

NTA
National Tour Association

ABA
AMERICAN BUS ASSOCIATION

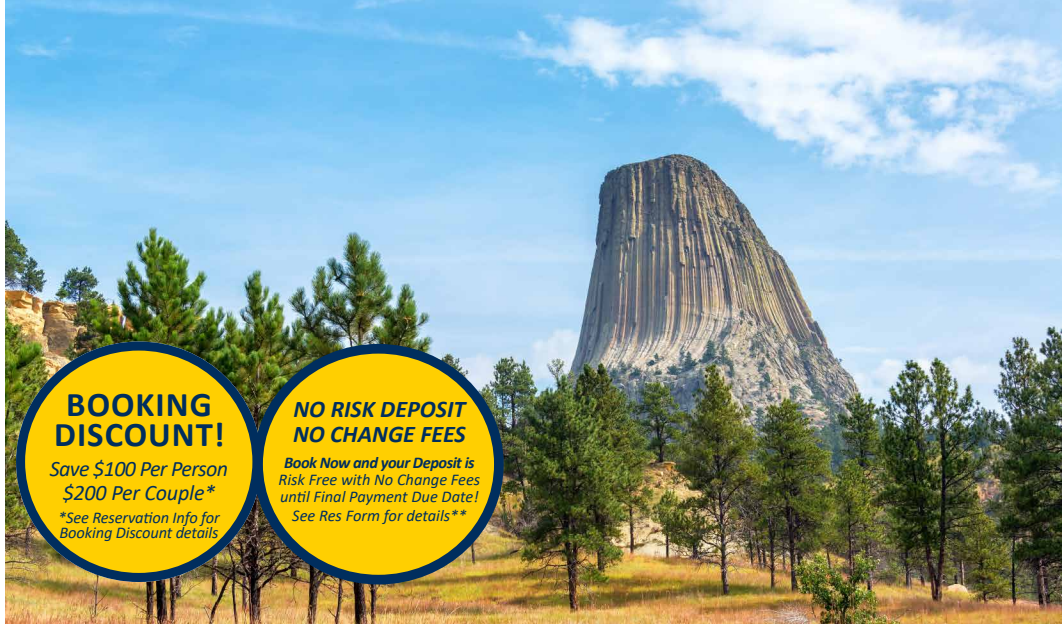


Alumni Association of the University of Michigan presents

Black Hills, Badlands & Mt. Rushmore

featuring 6 Nights at One Hotel in Rapid City

7 Days August 20 - 26, 2025



BOOKING DISCOUNT!
Save \$100 Per Person
\$200 Per Couple*
*See Reservation Info for Booking Discount details

NO RISK DEPOSIT NO CHANGE FEES
Book Now and your Deposit is Risk Free with No Change Fees until Final Payment Due Date!
See Res Form for details**



7 Days **August 20 - 26, 2025**

Highlights

- Mount Rushmore
- Mount Rushmore at Night
- Devil's Tower Nat'l Monument
- Crazy Horse Memorial
- Fort Hays
- Badlands National Park
- Wall Drug Store
- Custer State Park
- Buffalo Jeep Safari
- State Game Lodge Dinner
- 1880 Train
- Deadwood
- The Mammoth Site
- The Journey Museum
- K-Bar S Lodge Dinner
- Chuckwagon Supper & Cowboy Show

Inclusions

- Roundtrip Airfare** - DTW
- 10 Meals: 6-Breakfasts & 4-Dinners
- Two Beer & Wine Receptions
- Professional Tour Director
- Sightseeing per Itinerary
- Motorcoach Transportation
- Hotel Transfers
- Baggage Handling at Hotel

Accommodations

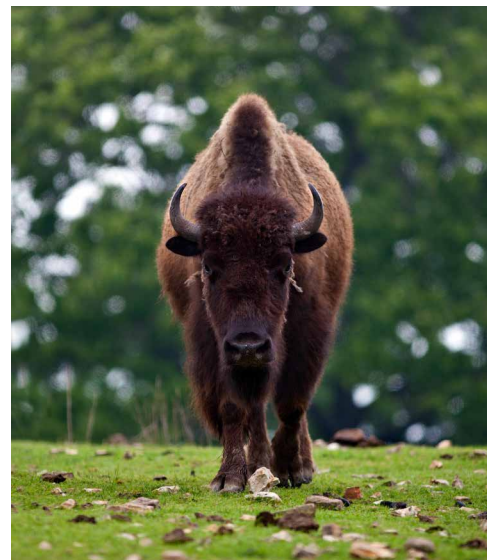
- 6 Nights Accommodations
- Holiday Inn Rapid City Downtown, Rapid City

On some dates alternate hotels may be used

Tour Rates

Booking Discount*: \$3750 pp double
 Regular Rate: \$3850 pp double
 Single Supplement: +\$825

*See Reservation Info for Booking Discount details



Daily Itinerary

DAY 1: ARRIVE RAPID CITY

Today arrive in Rapid City & check into your hotel for a 6 night stay. This evening enjoy a Beer & Wine Reception followed by a Welcome Dinner with your traveling companions.

⊗ (D) Overnight: Rapid City

DAY 2: MOUNT RUSHMORE - CRAZY HORSE MEMORIAL

This morning visit Mt. Rushmore featuring the awesome sculptures of Washington, Jefferson, Roosevelt and Lincoln. Each face is 60 feet high and is carved into the rugged granite mountainside with intricate perfection. Continue onto the Crazy Horse Memorial, still in progress. View the giant mountainside sculpture of the famous Indian Chief astride his pony. This afternoon visit Custer State Park famous as a wildlife preserve featuring a herd of 1,500 free roaming buffalo. Experience a thrilling Buffalo Jeep Safari in search of some of the herd. Enjoy dinner at the famous State Game Lodge, built 1920 and listed on the national register of historic places with past guests including Presidents Coolidge & Eisenhower.

⊗ (B,D) Overnight: Rapid City

DAY 3: DEVIL'S TOWER - DEADWOOD

Today journey west into Wyoming to visit Devil's Tower National Monument to view the 867 foot monolith. Return east into South Dakota to visit historic Deadwood. Meet your local guide and explore the 1876 rough and tumble gold camp & gambling town where Wild West legends were made like Wild Bill Hickok, Calamity Jane and Seth Bullock. The entire city is a national historic landmark and features an incredibly preserved Main Street. Later drive through beautiful Spearfish Canyon, a scenic drive in the Black Hills.

⊗ (B) Overnight: Rapid City

DAY 4: THE MAMMOTH SITE - THE JOURNEY MUSEUM

This morning travel to The Mammoth Site in Hot Springs, the museum features the greatest concentration of mammoth remains in the world. As of 2016, the remains of 61 mammoths including 58 North American Columbian and 3 Woolly mammoths had been recovered. Mammoth bones were found at the site in 1974, and a museum and building enclosing the site were established. Next visit one of Rapid City's newest attractions, the city-owned \$12 million The Journey Museum which traces the geology of the Black Hills and tells the story of the people who inhabited these lands. The Journey features four museums including the Sioux Indian Museum. Enjoy the remainder of the day at your own pace.

⊗ (B) Overnight: Rapid City

DAY 5: BADLANDS NATIONAL PARK - FORT HAYS

Today visit and drive through Badlands National Park, located between the White and Cheyenne Rivers. The area contains spectacular examples of weathering, erosion, fantastic ridges, cliffs and canyons of variegated color. Later explore the unusual and well-known Wall Drug Store, famous for its "Free Ice Water". This afternoon visit the Fort Hays Dances with Wolves Movie Set to see some of the original buildings used in the Oscar winning film. Later at the same location enjoy a fun filled Chuckwagon Supper & Cowboy Show.

⊗ (B,D) Overnight: Rapid City

DAY 6: 1880 TRAIN - MT. RUSHMORE AT NIGHT

This morning enjoy a short drive to Hill City to explore Main Street and board the 1880 Train for a rail journey through history & scenery. The 1880 Train is an authentic narrow gauge railroad dating back to the Black Hills Gold Rush. Tonight meet your fellow Alumni travelers for a Beer & Wine Reception followed by a special Farewell Dinner at the K-Bar S Lodge nestled in the beautiful Black Hills just outside Keystone. Following dinner experience Mt. Rushmore at Night to see this American treasure illuminated.

⊗ (B,D) Overnight: Rapid City

DAY 7: RAPID CITY - FLIGHT HOME

Today depart from Rapid City filled with wonderful memories of your Black Hills, Badlands & Mt. Rushmore travel experience.

⊗ (B)

Reservation Information

DEPOSIT & FINAL PAYMENT

Deposit of \$400 per person is due with Reservation Form to secure reservations. Final Payment Due Date is 90 days prior to departure.

*BOOKING DISCOUNT

Make your Final Payment by check prior to the Final Payment Due Date

& receive \$200 per couple/\$100 per person Booking Discount!

• Initial Deposit can be made by check or credit card to be eligible.

• Payments after Initial Deposit are considered part of Final Payment & must be made by check.

ONLINE BOOKING OPTION - Save time, postage & secure your seat for this group departure.

Simply type <https://res.premierworlddiscovery.com> into your web browser & use the Booking Number (Web Code) from this flyer to make your Deposit online in just a few minutes.

No need to submit a Reservation Form if booking online.

Reservation Form

Black Hills, Badlands & Mt. Rushmore

August 20 - 26, 2025

Booking #183888 (Web Code)

Make Checks Payable to:

Premier World Discovery

Fax, Mail or Email Form to:

Alumni Association of the University of Michigan

c/o Premier World Discovery

1650 So. Pacific Coast Hwy., Suite 202

Redondo Beach, CA 90277

Phone: 877.953.8687 Fax: 310.372.0637

Email: info@premierworlddiscovery.com

Website: <https://res.premierworlddiscovery.com>

alumni.umich.edu/travel

Enclosed find a Deposit in the amount of \$ _____ (\$400 per person) to secure reservations for _____ # of people.

Total Payment \$ _____

RT AIR GATEWAY _____ ROOMMATE'S RT AIR GATEWAY _____

see tour details panel for included group RT air gateway/departure city, additional charges apply for other RT air gateways

To avoid change fees, submit full legal names as they appear on government issued ID used for travel (REAL ID/PASSPORT)

Legal Name _____ DOB (MM/DD/YY) _____ Gender M F

Roommate's Legal Name _____ DOB (MM/DD/YY) _____ Gender M F

Your Address _____ Check if Roommate's address is the same

City _____ State _____ ZIP _____

Tel # _____ Mbl # _____

Email Address _____

Emergency Contact/Tel # _____

Badge Name(s) _____

Cardholder Name (if paying by credit card) _____

Amount to be charged \$ _____ VISA MasterCard DISCOVER AMERICAN EXPRESS

Credit Card #: _____ Exp. Date: ____/____/____ CVV _____

Cardholder Billing Address: Check if address is the same as above _____

Signature Required _____ Today's Date: _____

(for credit card use & acceptance of terms*):

*I (We) agree to pay according to the credit card issuer agreement. I understand and accept the cancellation fees/policy and other terms.

**Other gateways are available. For more information and pricing, please call Premier World Discovery at 877-953-8687.